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RBT18520-11
Job Sheet 201165



Part No: RBT18520-11

Job Qty: 8 pcs

Part Name: Weight



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/26/19

Job Tracking No:

Due Date: 11/11/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBT18520 Rev Q IPP REV A 18.02.07 NEW ISSUE RQ VERIFIED BY DP/IPP Rev. B 19.02.22 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	Conventional Lathe - 1	8 pcs	11/11/19	11/11/19	0.00	4.00	Conventional Lathe - 1		
							Conventional Lathe - 2		
130	QC 2	8 pcs	11/11/19	11/11/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		



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Container No: S220960



Part: RBT18520-11

Job No: 201165

Serial No/Batch: S220960

Revision: Q

Inspector:

Exp Date:

Instructions:

Date: 10/08/19

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140 QC 8

8 pcs

11/11/19

0.00 0.00

QC 2 - 64

QC 2 - 65

QC 2 - 5

QC 2 - 71

QC 2 - 73

QC 2 - 69

QC 8 - 12

QC 8 - 14

QC 8 - 17

QC 8 - 20

QC 8 - 25

QC 8 - 3

QC 8 - 32

QC 8 - 33

QC 8 - 35

QC 8 - 39

QC 8 - 4

QC 8 - 44

QC 8 - 45

QC 8 - 49

QC 8 - 58

QC 8 - 8

QC 8 - 9

QC 8 - 68

QC 8 - 67

QC 8 - 1 (A)

QC 8 - 47

QC 8 - 40

QC 8 - 52

QC 8 - 23

QC 8 - 57

QC 8 - 76

QC 8 - 61

19-10-08

170 Packaging 3-1 - Stock - B4B 8 pcs

11/11/19

0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

Packaging 3 - 23 - B4B

Packaging 3 - 24 - B4B

Packaging 3 - 25 - B4B

Packaging 3 - 26 - B4B

Dm

GA145B

				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
180 QC 21 - SA	8 pcs	11/11/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 120 - 1-Machine as per DWG, 2-Deburr ***NOTE***engraving will be done after load testing. Descriptions: 130 - QC2- Inspect parts off machine FAI/FAIB 140 - QC8- Inspect parts - second check 170 - Identify as per dwg & Stock Location: _____ 180 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MT-BRASS-C360-R2.500	Brass C360 Round Bar 2.500"	.9040 ft (.113 ea)	120-Conventional Lathe - 1	S102066	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
120-Conventional Lathe - 1	MT-BRASS-C360-R2.500	1	9	0	
Part Specifications					
Specifications could not be found.					

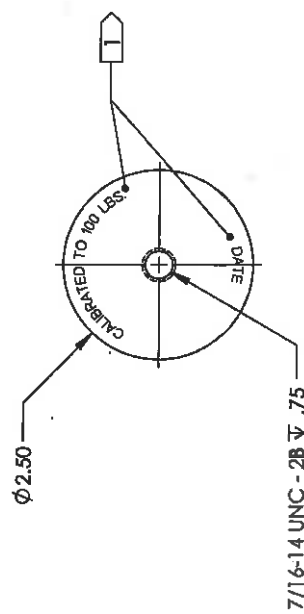
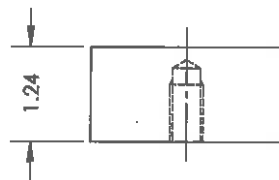
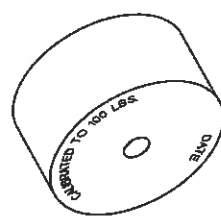
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INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
10	16-0094	-11 REMOVED RB LOGO, ACTUAL WEIGHT, AND OPERATORS INITIALS FROM ENGRAVE NOTE.	8/5/2016
11	17-0089	-11 CORRECTED SPELLING ON ENGRAVING WAS "CALIBRATED" IS "CALIBRATED".	3/22/2017
Q		MATERIAL WAS BRASS IS BRASS 360	2/19/2019



NOTE:
1) AFTER WEIGHT CERTIFICATION, ENGRAVE THIS SIDE WITH "CALIBRATED TO 100 LBS." & DATE.



TITLE
M/R DAMPER LOAD TEST DEVICE

DWG NO. RBT18520-11

REV Q

MATL: BRASS 360
FINISH: XX ± .005
SPEC: XX ± .01
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. FRACTIONS 2/16 ANGLES 21° SURFACES = 125°
1. USE ALL DIMENSIONS
2. DIMENSIONAL LIMITS APPLY AFTER PLATING
3. ASME Y14.5M-2009
DRAWN BY: COLE
CHECKED: MACKOVJAK
OPPS APPR: ANDERSON
QA APPR: LINDSAY
APPROVED: [Signature]
USED ON MODEL

SCALE N/A DATE 8/17/2000 SHEET 11 OF 17

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WORK ORDER
201165 MJS
19-09-26

(11)
WEIGHT

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____		DISPOSITION				DEPARTMENT/PROCESS			
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐				Cross tube ☐ Small Fab ☐ Finishing ☐ Skid-tube Machining ☐ Large Fab ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date: _____	Sequence #: _____	QTY Affected: _____		MRR (QS1042)					
Description Work Order Deviation		Disposition		Completed By					
				Lead hand / Supervisor					
				QC / QA Coordinator					
Root Cause		FAULT CATEGORY							
☐ Operator		☐ Contamination		☐ Power Loss/Surge		☐ Positioned Wrong			
☐ Manufacturing Process		☐ Misaligned/off center		☐ Folio/Program		☐ Outside Tolerance			
☐ Equip/Tooling		☐ BOM/Route		☐ Grain Direction		☐ Drawing			
☐ Handling/Preservation		☐ Broken/Damage/Defect		☐ Weld		☐ Finish			
☐ Material		☐ Incomplete/Unclear Instructions		☐ Wrong Stock Pulled		☐ Part Lost/Missing			
☐ Product Improvement		☐ Drill Holes		☐ Out of Sequence		☐ Misread			
☐ Process Improvement		☐ Fit/Function		☐ Off-set/Set-up					
☐ Human Factors		Other/Details:							